

See-Cure Products Selector Guide

Product	Applications	Description	Nominal Viscosity cP (20 rpm)	Durometer Hardness	Tensile at Break, MPa [psi]	Elongation at Break, %
Industrial Assembly Adhesives						
3220-SC	<ul style="list-style-type: none"> ■ Plastic Housing Assembly ■ Plastics Lamination ■ Plastic Window Bonding ■ Appliance Assembly 	Flexible plastic-bonding adhesive. UV/Visible light cure; rapid bonding and laminating of plastics.	450	D60	15 [2,200]	180
3220-GEL-SC	<ul style="list-style-type: none"> ■ Plastic Housing Assembly ■ Plastics Lamination ■ Plastic Window Bonding ■ Appliance Assembly 	High-viscosity plastic-bonding adhesive. UV/Visible light cure.	38,000	D55	15 [2,200]	180
3221-SC	<ul style="list-style-type: none"> ■ Plastics Assembly ■ Plastics Lamination ■ Metal-to-Plastic Bonding ■ Appliance Assembly 	Flexible adhesive for multiple substrates. UV/Visible light cure; multi-substrate adhesion.	300	D55	12 [1,700]	220
3223-SC	<ul style="list-style-type: none"> ■ Plastics Assembly ■ Plastics Lamination ■ Metal-to-Plastic Bonding 	Flexible plastic-bonding adhesive for PMMA (Acrylic). UV/Visible light cure; multi-substrate adhesion; low shrinkage.	150	D75	20 [2,900]	170
3224-SC	<ul style="list-style-type: none"> ■ Industrial Plastics Bonding ■ Film Laminating ■ Strain Relief ■ Connectors and Hoses 	Highly flexible PVC-bonding adhesive. UV/Visible light cure; very flexible; low shrinkage.	12,000	A60	8.3 [1,200]	400
3225-T-SC	<ul style="list-style-type: none"> ■ Plastics Assembly ■ Plastics Lamination ■ Metal-to-Plastic Bonding ■ Appliance Assembly 	Medium viscosity plastic-bonding adhesive for multiple substrates. UV/Visible light cure; multi-substrate adhesion.	9,500	D65	17 [2,400]	150
SPEEDMASK® Resins for Surface Protection						
726-SC	<ul style="list-style-type: none"> ■ Plating & Powder Coating ■ Decorative Etching & Anodizing ■ Part Handling & Grit Blasting ■ Air Plasma Spray 	Surface treatment and protection mask. Moderate adhesion; UV/Visible light cure; fast curing; easy peel-off after exposure to heat.	45,000	D40	6.8 [980]	160
Edgebond Reinforcement Adhesives						
9309-SC	<ul style="list-style-type: none"> ■ Reinforcing Fine Pitch or Leadless Components on PCB ■ Shock Absorption ■ Underfill Replacement 	UV/Visible light-curable BGA, CSP reinforcement adhesive. Highly thixotropic for optimal placement and wetting of components.	42,500	D60	16 [2,300]	100
9422-SC	<ul style="list-style-type: none"> ■ Reinforcing Fine Pitch or Leadless Components on PCB ■ Shock Absorption ■ Underfill Replacement 	Light-curable BGA, CSP reinforcement adhesive. No VOCs; fast, room-temperature cure.	38,000	D50	16 [2,300]	170
9422-T-SC	<ul style="list-style-type: none"> ■ Reinforcing Fine Pitch or Leadless Components on PCB ■ Shock Absorption 	Light-curable reinforcement adhesive. No VOCs; fast, room-temperature cure.	8,000	D50	16 [2,300]	170
Form-in-Place Gasket						
GA-140-SC	<ul style="list-style-type: none"> ■ Fuel Cells ■ Automotive Door Handles ■ Appliance Housings ■ Critical Electronic Assemblies 	Light-curable, form-in-place gasket. Moisture and chemical resistant; tack free; low outgassing.	45,000	A30	0.8 [126]	187